



Industrie Service

CERTIFICATE

TÜV SÜD-STG-WD-3287804.2023.001

Manufacturer: **URACA GmbH & Co.KG**
Sirchinger Strasse 15
DE – 72574 Bad Urach

Plant(s): **Sirchinger Strasse 15**
DE – 72574 Bad Urach

The above mentioned company fulfills the

**standard quality requirements for fusion welding
of metallic materials**

according to

EN ISO 3834-3

Contract: 3769769

Valid until: February 28, 2026

Munich, February 21, 2023



EQ3287804



Certification Body
Material and Welding Technology

W. Luding
Wilfried Luding

The following range is certified according to EN ISO 3834-3

Scope of production:

- High pressure plunger pumps
- Pump units
- High pressure cleaning systems and units, cleaning plants and systems
- Resonators and pulsation dampers

Base material(s):
(Group(s) according to EN ISO/TR 15608)

- 1.1, 1.2
- 7.2
- 8.1
- 10.1

Dimension of items: Thickness up to 50mm, max. length 6m,
max. \varnothing 600mm, max. piece weight 5t

Welding processes:
(Process numbers according to EN ISO 4063)

111	Manual arc welding
135	MAG welding with solid wire electrode
136	MAG welding with flux cored electrode
138	MAG welding with metal cored electrode
141	TIG welding with solid filler material (wire / rod)

Welding supervisor: Mr. Frank Steudle (EWS)
Deputy: Mr. Jörg Epple (IWE)

Personnel for non-destructive testing:
Responsible: Mr. Frank Steudle
Deputy: Mr. Jörg Epple

All other relevant data are detailed in our report no R-2566873-23.

Remarks:
None



General Provisions

Should one of the named welding and testing supervisors leave the company, or welding and test procedures or important parts of equipment required for these procedures be changed or any of the welding-related quality assurance measures be modified, this must be reported beforehand to TÜV SÜD Industrie Service GmbH (hereinafter referred to as TÜV SÜD). If necessary, TÜV SÜD will initiate a renewed inspection at the company. The same applies to the permanent discontinuance of welding work.

Should there be any doubts pertaining to the qualification of the company, TÜV SÜD shall have the right to inspect the company and to carry out tests at the company at any time without prior notification.

This certificate can be withdrawn, amended or modified with immediate effect and without any compensation, if the conditions under which it was issued have changed or if the stipulations and provisions outlined in this certificate or the pertinent report have not been observed.

This certificate shall become invalid if the welding supervisor named therein leaves the company.

The authorization shall be suspended for as long as the company does not have a recognized responsible welding supervisor and no accepted deputy is on hand.

Application for renewal should be submitted to TÜV SÜD at least 2 months prior to expiry of the certificate.

Invalid or revoked certificates must be returned immediately to TÜV SÜD.

This certificate may only be copied or published in its entirety for advertising and other purposes. The text of promotional material may not contradict this certificate.